

**Work Order ID 64259**

December 1, 2010 8:58:06 AM



Page 1

Item ID: D3636-041

Accept



Setup Start



Revision ID:

Item Name: Shoulder Harness

Stop



Start Date: 12/01/10 Start Qty: 8.00



Cust Item ID:

Required Date: 12/03/10 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Set Up/  
Run HoursTool ID Tool # Plan  
Code Code Accept Reject  
Qty QtyReject  
Number Insp.  
Stamp

Draw Nbr	Revision Nbr
----------	--------------

D3636

Rev B

100



PURCHASING

Purchasing

Memo

Issue P/O: 13035

Purchase Part Number: P/N 3104-1-061-2396  
AMSAFE INC., PHOENIX, ARIZONA  
Certificate of conformity is required

Supplier:

CL 10112101 (8)

110



Receive &amp; Inspect for Damage &amp; Mat'l Certs

Packaging

Packaging

Memo

Ensure certificate of conformity is attached

120



QC6- Inspect dimensions to drawing

QC

Quality Control

Memo

0.00

0.00

0.00

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Start Date: 12/01/10 Start Qty: 8.00



Cust Item ID:

Required Date: 12/03/10 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
DescriptionIdentify as per dwg & Stock Location *200*Set Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*Wktho* *RE*
*10/12/2010*
*MF*  
*(0-12-2)*

# Picklist Print

December 1, 2010 8:58:05 AM

Page 1

Work Order ID: 64259



Parent Item: D3636-041



Parent Item Name: Shoulder Harness

Start Date: 12/01/10

Required Date: 12/03/10

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09

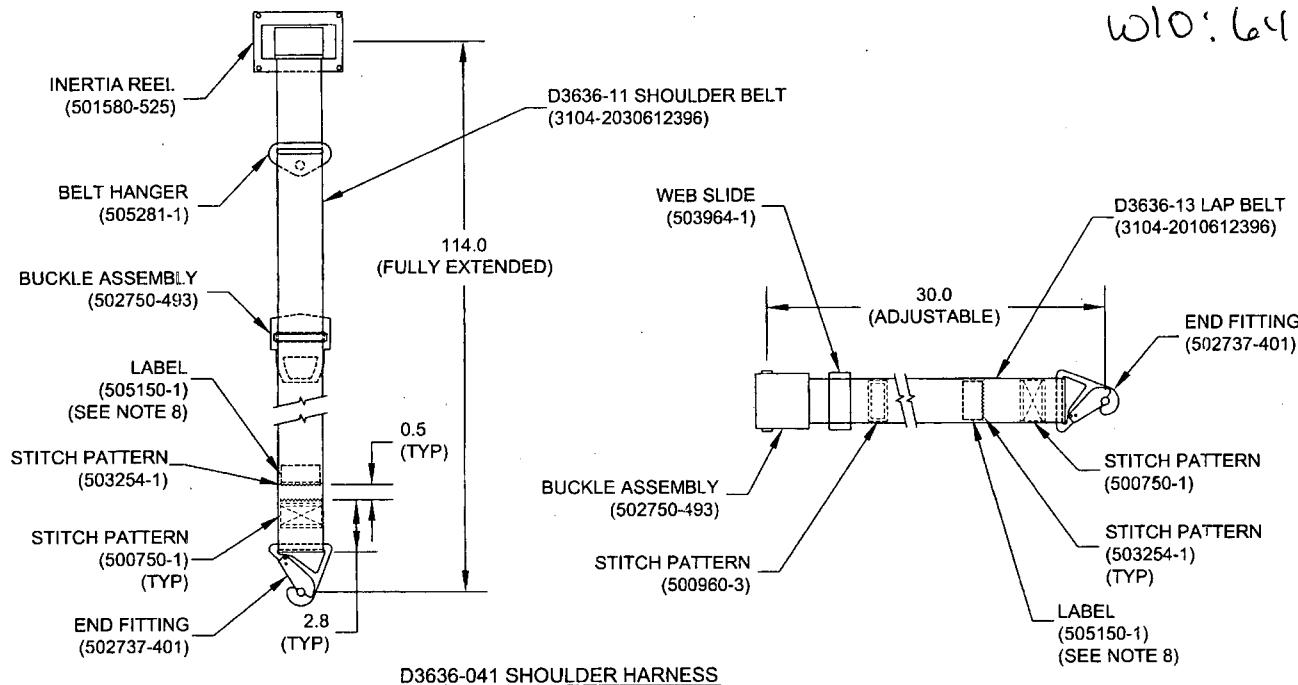
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3636-041P 		Purchased	No			110	Each	0.0000	1	8		12/01/10	(C)

Shoulder Harness

# SPECIFICATION CONTROL DRAWING

C410112101

W10: 64259



## NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING  
2" BLACK NYLON WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114  
WITH MINIMUM STRENGTH OF 2500 LBS
- 2) PURCHASE INFO: P/N 3104-1-061-2396 (D3636-041)  
AMSAFE INC., PHOENIX, ARIZONA
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.7 lbs
- 8) LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11-13  
(613) 632-3336

B	NEW HARNESS P/N'S, REFERENCE TSO-C114	LE	07.10.16
A	NEW ISSUE; REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SHOULDER HARNESS	NTS
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE USA, INC. IT IS RESTRICTED FROM DISSEMINATION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

RELEASED  
07.10.16



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO13035

Purchase Order Date 12/01/10  
PO Print Date 12/01/10

Page Number 1 of 1

Order From :

VU-AMS001

AMSAFE INC.  
LOCKBOX #5  
P.O BOX 53075  
PHOENIX, AZ 85072-3075  
US

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	10127-2607
Vendor Fax	Tax Resale Nbr	Net 30
Vendor Account Nbr	Terms	USD
	Currency	Destination-Collect
	FOB	

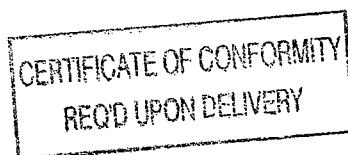
Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
*(C/C/12/10)*

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
Vendor Part Number							
1	D3636-041P	Shoulder Harness	12/21/10 Yes	8.00 Each	FedEx PI collect	\$262.4600	\$2,099.68

Special Inst: AS PER DWG D3636 REV. B  
B64259  
AMSAFE P/N: 3104-1-061-2396

PO Total: \$2,099.68



No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 1

Change Date: 12/01/10

**AMSAFE**
**AMSAFE AVIATION**  
1043 NORTH 47th AVENUE  
PHOENIX, AZ 85043  
PH (602)850-2850 FAX (602)850-2812
**SHIPPER/CERTIFICATION**

CUSTOMER NO.	SALES ORDER NO.	BOL NO.	DATE PRINTED	PAGE NO.
10006113	S199511	000219851	12/15/10	1

DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY  
ONTARIO, CANADA K6A 1K7  
Canada

MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD.  
1270 ABERDEEN ST  
HAWKESBURY, ONTARIO K6A 1K7  
Canada

Ship to ID: 10006125

CUSTOMER ORDER NO.	TERMS	FREIGHT	SHIP VIA	F.O.B.
PO13035	NET30	COLLECT	FedEx P1 10:30 AM	ORIGIN

Sales Order Remarks: 1517-9324-0

SHIPMENT REFERENCE 000219851

Remarks:  
12/8/10 CHG:ADDED AOG FEES AND CHANGED SHIP DATE FROM 12/22/10 TO 12/15/10

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS		DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	Cust. Item No.: D3636041 3104-1-061-2396 REST SYS ASSY	DRAWING: 3104 REV: F	CERT: TSO-C114 Lot/Serial Numbers Shipped Quantity S199511-1	2010-12-15	8 Expire Ref.	8	0

*S. Wmz/20*

I certify that the article(s) listed above conform to all applicable design data, and (as applicable):

**FAA PMA, FMVSS 209, FMVSS 302, 14 CFR 25.853****FAA TSO C22f, C22g, C114 or TSO Plus**

The conditions and tests required for TSO approval of the article(s) are minimum performance standards. It is the responsibility of those installing the article(s) either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the standards applicable to the TSO article including (when applicable) the integrated non-TSO function. The non-TSO function is described as the seat belt airbag system including the inflator cable assembly and electrical components that have not been evaluated for functionality or installation requirements. TSO articles including the integrated non-TSO function must have separate approval for installation in an aircraft. The article(s) may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements. Product shipped meets all material, processing and test requirements. Certifications/Test reports as applicable are retained on file at AmSafe Aviation.

AmSafe Authorized Signature: X \_\_\_\_\_

Printed Name: \_\_\_\_\_

Dated DEC 15 2010

**COUNTRY OF ORIGIN USA**

1. Approving National Aviation Authority/Country:  FAA/United States	2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG					3. Form Tracking Number:  <b>S199511-1-NW</b>
4. Organization Name and Address:  <b>AmSafe Aviation</b> 1043 North 47th Avenue Phoenix, Arizona 85043			Cert. No. <b>PT1967NM</b>			5. Work order/Contract/Invoice Number:  <b>S199511 - 1</b> <input checked="" type="checkbox"/> PAGES ATTACHED
6. Item:  <b>1</b>	7. Description:  <b>REST SYS ASSY</b>	8. Part Number:  <b>3104-1-061-2396</b>	9. Eligibility: *  <b>N/A</b>	10. Quantity:  <b>8</b>	11. Serial/Batch Number:  <b>A1210</b>	12. Status/Work:  <b>NEW</b>

13. Remarks: Drawing: **3104**

Rev: **F**

TSO: **TSO-C114**

#### EXPORT AIRWORTHINESS APPROVAL: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS OF CANADA

14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in a condition for safe operation

Non-approved design data specified in Block 13.

19.  14 CFR 43.9 Return to Service  Other regulation specified in Block 13

Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

15. Authorized Signature:

16. Approval/Authorization No.:

**ODA602112NM**

20. Authorized Signature

21. Authorized/Certificate No.

17. Name (typed or printed)

**Nancy Williamson**

18. Date (m/d/y):

**DEC/15/2010**

22. Names (typed or printed)

23. Date (m/d/y):

#### User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.